

RTP 4404 HS

Polyamide
RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Glass Fiber,25% Filler by Weight		
Additive	Heat Stabilizer		
Features	Heat Stabilized		
	High Temperature Strength		
RoHS Compliance	Contact Manufacturer		
Appearance	Black		
	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.37	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm, Injection Molded)	0.35	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.43	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (Injection Molded)	8610	MPa	ASTM D638
Tensile Strength	148	MPa	ASTM D638
Tensile Elongation (Yield, Injection Molded)	2.1	%	ASTM D638
Flexural Modulus (Injection Molded)	7920	MPa	ASTM D790
Flexural Strength (Injection Molded)	207	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm, Injection Molded)	80	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	560	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed, Injection Molded)	260	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+12	ohms	ASTM D257
Injection	Nominal Value	Unit	

Rear Temperature	304 to 332	°C
Middle Temperature	304 to 332	°C
Front Temperature	304 to 332	°C
Mold Temperature	135 to 163	°C
Injection Pressure	69.0 to 103	MPa

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Recommended distributors for this material

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