

# NEFTEKHIM PP 8548R (EPV31RA)

Polypropylene Copolymer  
Nizhnekamskneftekhim Inc.

Message:

Product obtained by copolymerization of propylene and ethylene in presence of complex metalorganic catalysts.  
It incorporates increased long-term thermal stability, thermal-oxidative degradation resistance when PP is produced, processed and PP-made articles are exploited, antistatic properties to produce articles, effective nucleation.  
Application: thin-wall injection molding, furniture, toys, common injection molding.  
Technical requirements: TU 2211-136-05766801-2006

General Information			
Additive	Antistatic		
	Nucleating Agent		
Features	Antistatic		
	Block Copolymer		
	Good Thermal Stability		
	Nucleated		
	Oxidation Resistant		
Uses	Furniture		
	Thin-walled Parts		
	Toys		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm <sup>3</sup>	
Apparent Density	0.48 to 0.60	g/cm <sup>3</sup>	
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	15 to 25	g/10 min	ASTM D1238
Ash Content	0.025 to 0.050	%	
Thermal Creep Temperature <sup>1</sup>	64 to 90	°C	
Thermal-oxidative Deterioration (150°C)	15.0	day	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	40 to 88		
Mechanical	Nominal Value	Unit	Test Method
Flexural Modulus	1350	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-20°C	40	J/m	
23°C	75	J/m	

Thermal	Nominal Value	Unit
Vicat Softening Temperature <sup>2</sup>	126 to 150	°C
NOTE		
1.	at load 0.46 H/mm <sup>2</sup>	
2.	in liquid medium under force 10 H	

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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