

# HiFill® PEEK GF30 A HR 102

Polyetheretherketone

Techmer Engineered Solutions

## Message:

HiFill® PEEK GF30 A HR 102 is a Polyetheretherketone (PEEK) product filled with glass fiber. It can be processed by injection molding and is available in North America. Primary characteristic: flame rated.

General Information			
Filler / Reinforcement	Glass Fiber		
Features	Hydrolysis Resistant		
Appearance	Colors Available		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.51	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.40	%	ASTM D955
Water Absorption (24 hr)	0.12	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	115		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	169	MPa	ASTM D638
Tensile Elongation (Break)	3.1	%	ASTM D638
Flexural Modulus	9100	MPa	ASTM D790
Flexural Strength	228	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	100	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	316	°C	ASTM D648
Melting Temperature	355	°C	
CLTE - Flow	2.2E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms · cm	ASTM D257
Dielectric Strength <sup>1</sup>	23	kV/mm	ASTM D149
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.800 mm)	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	249	°C	
Drying Time	2.0 to 4.0	hr	
Rear Temperature	360 to 388	°C	
Middle Temperature	360 to 388	°C	
Front Temperature	360 to 388	°C	

Processing (Melt) Temp	360 to 382	°C
Mold Temperature	177 to 218	°C
Back Pressure	0.345 to 0.689	MPa
Screw Speed	50 to 100	rpm

NOTE

1.
- Method A (Short-Time)

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