

PENTAMID B GV35 H2 RC S black

Polyamide 6
PENTAC Polymer GmbH

Message:
Normal viscosity, high heat stabilised polyamide 6, 35% glass fiber reinforced, ReCompound

General Information				
Filler / Reinforcement		Glass fiber reinforced material, 35% filler by weight		
Additive		heat stabilizer		
Recycled Content		Yes		
Features		Heat resistance, high		
		Thermal Stability		
Agency Ratings		EC 1907/2006 (REACH)		
Appearance		Black		
Forms		Particle		
Processing Method		Injection molding		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.40	--	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Transverse flow	0.65	--	%	ISO 294-4
Flow	0.35	--	%	ISO 294-4
Water Absorption				ISO 62
Saturated, 23°C	6.1	--	%	ISO 62
Equilibrium, 23°C, 50% RH	1.9	--	%	ISO 62
Viscosity Number	132	--	cm ³ /g	ISO 307
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	9600	6400	MPa	ISO 527-2/1
Tensile Stress (Break)	155	105	MPa	ISO 527-2/5
Tensile Strain (Break)	3.5	7.0	%	ISO 527-2/5
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-30°C	8.0	--	kJ/m ²	ISO 179/1eA
23°C	10	15	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	55	--	kJ/m ²	ISO 179/1eU
23°C	65	80	kJ/m ²	ISO 179/1eU
Thermal	Dry	Conditioned	Unit	Test Method

Heat Deflection Temperature				
0.45 MPa, not annealed	220	--	°C	ISO 75-2/B
1.8 MPa, not annealed	215	--	°C	ISO 75-2/A
Melting Temperature	222	--	°C	ISO 11357-3
Electrical	Dry	Conditioned	Unit	Test Method
Dielectric Strength	30	--	kV/mm	IEC 60243-1
Dielectric Constant (1 MHz)	3.40	--		IEC 60250
Comparative Tracking Index	500	--	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating (3.2 mm)	HB	--		UL 94
Additional Information	Dry	Conditioned		Test Method
ISO Shortname	PA6, MHRC, 14-100, GF35	--		ISO 1874
Injection	Dry	Unit		
Drying Temperature	80		°C	
Drying Time	3.0		hr	
Suggested Max Moisture	0.050 - 0.13		%	
Suggested Max Regrind	20		%	
Rear Temperature	265 - 285		°C	
Middle Temperature	270 - 295		°C	
Front Temperature	275 - 285		°C	
Processing (Melt) Temp	260 - 300		°C	
Mold Temperature	60 - 100		°C	
Injection Pressure	72.0		MPa	
Screw L/D Ratio	18.0:1.0 to 22.0:1.0			
Screw Compression Ratio	2.2:1.0 to 2.8:1.0			

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