

LNP™ STAT-KON™ DE003 compound

Polycarbonate

SABIC Innovative Plastics Asia Pacific

Message:

LNP STAT-KON* DE003 is a compound based on Polycarbonate resin containing Carbon Fiber.

Also known as: LNP* STAT-KON* Compound DC-1003 EM MR

Product reorder name: DE003

General Information			
Filler / Reinforcement	Carbon Fiber		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.24	g/cm ³	ISO 1183, ASTM D792
Molding Shrinkage			
Flow : 24 hr	0.040 to 0.10	%	ASTM D955
Across Flow : 24 hr	0.30 to 0.40	%	ASTM D955
Across Flow : 24 hr	0.32 to 0.41	%	ISO 294-4
Flow : 24 hr	0.040 to 0.13	%	ISO 294-4
Water Absorption (24 hr, 50% RH)	0.16	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			
-- ¹	8780	MPa	ASTM D638
--	8410	MPa	ISO 527-2/1
Tensile Strength			
Break	110	MPa	ASTM D638
Break	109	MPa	ISO 527-2
Tensile Elongation			
Break	2.1	%	ASTM D638
Break	2.0	%	ISO 527-2
Flexural Modulus			
--	7790	MPa	ASTM D790
--	8040	MPa	ISO 178
Flexural Strength			
--	183	MPa	ASTM D790
--	177	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			
23°C	74	J/m	ASTM D256
23°C ²	6.4	kJ/m ²	ISO 180/1A
Unnotched Izod Impact			
23°C	490	J/m	ASTM D4812

23°C ³	33	kJ/m ²	ISO 180/1U
Instrumented Dart Impact			
23°C, Energy at Peak Load	15.5	J	ASTM D3763
--	3.36	J	ISO 6603-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Unannealed, 3.20 mm	145	°C	ASTM D648
1.8 MPa, Unannealed, 3.20 mm	137	°C	ASTM D648
1.8 MPa, Unannealed, 64.0 mm Span ⁴	146	°C	ISO 75-2/Af
CLTE			ASTM E831, ISO 11359-2
Flow : -40 to 40°C	1.8E-5	cm/cm/°C	
Transverse : -40 to 40°C	5.0E-5	cm/cm/°C	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	10 to 1.0E+5	ohms	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.020	%	
Rear Temperature	293 to 304	°C	
Middle Temperature	310 to 321	°C	
Front Temperature	321 to 332	°C	
Processing (Melt) Temp	304 to 327	°C	
Mold Temperature	82.2 to 110	°C	
Back Pressure	0.172 to 0.344	MPa	
Screw Speed	30 to 60	rpm	
NOTE			
1.	50 mm/min		
2.	80*10*4		
3.	80*10*4		
4.	80*10*4 mm		

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