

RTP EMI 360.75

Polycarbonate
RTP Company

Message:
Stainless Steel Fiber - Electrically Conductive - EMI/RFI/ESD Protection

General Information			
Filler / Reinforcement	Stainless steel fiber, 7.5% filler by weight		
Features	Conductivity		
	Electromagnetic shielding (EMI)		
	Electrostatic discharge protection		
	Radio frequency shielding (RFI)		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.31	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.50 - 0.70	%	ASTM D955
Moisture Content	0.020	%	
Static Decay ¹		sec	FTMS 101C 4046.1
Primary Additive	7.5	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2410	MPa	ASTM D638
Tensile Strength	62.7	MPa	ASTM D638
Tensile Elongation (Yield)	8.0 - 10	%	ASTM D638
Flexural Modulus	2900	MPa	ASTM D790
Flexural Strength	102	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	130	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	No Break		ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	129	°C	ASTM D648
1.8 MPa, not annealed	127	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity			
--	< 1.0E+6	ohms	ASTM D257
--	< 1.0E+5	ohms	ESD STM11.11
Volume Resistivity	< 1.0E+2	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method

Flame Rating (1.50 mm, ** Values per RTP Company testing.)		HB	UL 94
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	4.0	hr	
Dew Point	-28.9	°C	
Processing (Melt) Temp	277 - 304	°C	
Mold Temperature	71.1 - 121	°C	
Injection Pressure	68.9 - 103	MPa	
Injection instructions			
Use a reverse barrel profile. Remove hopper magnets. Allow 4 - 5 shots to properly disperse the conductive fibers. The surface finish should have a silver streaking appearance, not clumps.Remove hopper magnets.Desiccant Type Dryer Required.			
NOTE			
1.	MIL-PRF-81705D, 5kV to 50 V, 12% RH		

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