

SLOVAMID® 6 GF 15 LS

Polyamide 6

Plastcom

Message:

PA 6 for injection moulding, chemically reinforced with 15% glass fibre, stabilized against UV-radiation. Used for the grips of the electric tools, hobby tools, gears, covers of electric tools. External use. Application for the connecting components of stadium seats. Delivered in natural mode and in the full RAL colour scale.

General Information			
Filler / Reinforcement	Glass Fiber,15% Filler by Weight		
Additive	UV Stabilizer		
Features	Chemically Coupled		
Uses	Flexible Grips		
	Gears		
	Power/Other Tools		
	Seats		
Appearance	Colors Available		
	Natural Color		
Processing Method	Injection Molding		
Resin ID (ISO 1043)	PA 6		
Physical	Nominal Value	Unit	Test Method
Density	1.20	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	3.0	g/10 min	ISO 1133
Molding Shrinkage			STM 64 0808
Across Flow	1.6	%	
Flow	0.67	%	
Water Content	0.15	%	ISO 960
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	5700	MPa	ISO 527-2
Tensile Stress (Yield)	95.0	MPa	ISO 527-2
Tensile Strain (Yield)	4.0	%	ISO 527-2
Flexural Modulus	4800	MPa	ISO 178
Flexural Stress	150	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-20°C	3.0	kJ/m ²	
23°C	4.0	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179

-20°C	20	kJ/m ²	
23°C	25	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	200	°C	ISO 75-2/B
Vicat Softening Temperature	200	°C	ISO 306/B
Melting Temperature (DSC)	220	°C	ISO 3146
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Glow Wire Ignition Temperature	650	°C	IEC 60695-2-13
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	250 to 270	°C	
Mold Temperature	70.0 to 90.0	°C	
Injection Pressure	70.0 to 120	MPa	

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