# Perfactory® RC31

### Acrylic

EnvisionTEC, Inc.

### Message:

EnvisionTEC 's RC31 is a high temperature resistant resin for building tough and stiff parts. It can be processed on all Perfactory® products from EnvisionTEC. RC31 is a nanoparticle-filled material that is used to build hard-wearing, stiff and high temperature-resistant parts. They have an opaque peach color appearance. RC31 is ideal for applications requiring superior stiffness and high heat deflection temperature, such as automotive components, pump housings and impellers, wind tunnel test parts, light reflectors, injection molds, hard chrome plating, etc.

Aerospace, Animation and Entertainment, Architecture and Art, Automotive, Consumer Packaged Goods, Education, Electronics, Manufacturing, Sporting Goods, Toys

Recommended Machines:

Perfactory® 4 Standard with ERM, Perfactory® 4 Standard XL with ERM

General Information					
Filler / Reinforcement	Unspecified Nano				
Features	Filled				
	Good Stiffness				
	Good Toughness				
	High Heat Resistance				
Uses	Aerospace Applications				
	Automotive Applications				
	Consumer Applications				
	Electrical/Electronic Applications				
	Engineering Parts				
	Housings				
	Modeling Material				
	Prototyping				
	Sporting Goods				
	Toys				
Appearance	Opaque				
	Tan				
Forms	Liquid				
Processing Method	3D Printing, Stereolithography				
Hardness	Nominal Value		Test Method		
Durometer Hardness (Shore D)	93		ASTM D1004		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Modulus	4890	MPa	ASTM D638		
Tensile Strength	35.4	MPa	ASTM D638		
Tensile Elongation (Break)	2.5	%	ASTM D638		

Flexural Modulus	3860	MPa	ASTM D790
Flexural Strength	102	MPa	ASTM D790
Compressive Modulus	4490	MPa	ASTM D695
Compressive Strength	< 127	MPa	ASTM D695
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	16.0	J/m²	ASTM D256A
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load	ASTM D648		
0.45 MPa, Unannealed	67.0	°C	
1.8 MPa, Unannealed	53.6	°C	
Glass Transition Temperature	42.0	°C	ASTM E1545

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

### Recommended distributors for this material

## Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533 Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

