RTP 103 HF

Polypropylene Homopolymer

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.
This material offers an excellent balance of rigidity, strength, and dimensional stability combined with good heat and chemical resistance, as compare to the base resin. This material displays a good cost to performance ratio.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 20% filler by weight		
Additive	heat stabilizer		
Features	Good liquidity Thermal Stability		
RoHS Compliance	Contact manufacturer		
Appearance	Black Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	**Nominal Value**	**Unit**	**Test Method**
Specific Gravity	1.05	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.40	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.010	%	ASTM D570
Hardness	**Nominal Value**	**Unit**	**Test Method**
Rockwell Hardness (R-Scale)	90		ASTM D785
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Modulus	5030	MPa	ASTM D638
Tensile Strength	49.6	MPa	ASTM D638
Tensile Elongation (Break)	2.5	%	ASTM D638
Flexural Modulus	3590	MPa	ASTM D790
Flexural Strength	62.1	MPa	ASTM D790
Compressive Strength	51.7	MPa	ASTM D695
Impact	**Nominal Value**	**Unit**	**Test Method**
Notched Izod Impact (3.18 mm)	64	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	320	J/m	ASTM D4812
Thermal	**Nominal Value**	**Unit**	**Test Method**
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	152	°C	ASTM D648

1.8 MPa, not annealed	141	°C	ASTM D648
CLTE - Flow	4.5E-5	cm/cm/°C	ASTM D696
Thermal Conductivity	0.29	W/m/K	ASTM C177
Electrical	**Nominal Value**	**Unit**	**Test Method**
Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Dielectric Strength	21	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	2.80		ASTM D150
Dissipation Factor (1 MHz)	1.0E-3		ASTM D150
Arc Resistance	123	sec	ASTM D495
Flammability	**Nominal Value**	**Unit**	**Test Method**
Flame Rating (1.59 mm, Values per RTP Company testing.)	HB		UL 94
Additional Information			
Mold Shrinkage, ASTM D-955, 0.25in: 5mil/in.			
Injection	**Nominal Value**	**Unit**	
Drying Temperature	82.2	°C	
Drying Time	2.0	hr	
Suggested Max Regrind	20	%	
Rear Temperature	218 - 274	°C	
Middle Temperature	218 - 274	°C	
Front Temperature	218 - 274	°C	
Mold Temperature	32.2 - 65.6	°C	
Injection Pressure	68.9 - 103	MPa	

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China