

Next Nylon 66 Prime Series PG15-01NC

Polyamide 66

Next Polymers Ltd.

Message:

Description
PA66 Glass Fiber Reinforced Natural Compound
Product Applications
Typically Application include medium stiffness machinery component and housing.
Benefits
Good combination Between Mechanical and thermal properties.

General Information				
Filler / Reinforcement	Glass fiber reinforced material, 15% filler by weight			
Features	Rigid, good			
Uses	Shell			
Agency Ratings	EC 1907/2006 (REACH)			
RoHS Compliance	RoHS compliance			
Appearance	Natural color			
Processing Method	Injection molding			
Physical	Dry	Conditioned	Unit	Test Method
Specific Gravity	1.24	--	g/cm ³	ASTM D792
Molding Shrinkage				ASTM D955
Flow	0.60	--	%	ASTM D955
Transverse flow	1.1	--	%	ASTM D955
Water Absorption				ASTM D570
23°C, 24 hr	1.8	--	%	ASTM D570
Saturation ¹	7.2	--	%	ASTM D570
Hardness	Dry	Conditioned	Unit	Test Method
Rockwell Hardness				ASTM D785
Class m	100	--		ASTM D785
Class r	120	--		ASTM D785
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	5100	3200	MPa	ASTM D638
Tensile Strength	120	85.0	MPa	ASTM D638
Tensile Elongation (Break)	4.0	7.0	%	ASTM D638
Flexural Modulus	4800	--	MPa	ASTM D790
Flexural Strength	165	--	MPa	ASTM D790
Impact	Dry	Conditioned	Unit	Test Method
Notched Izod Impact (23°C)	59	98	J/m	ASTM D256
Thermal	Dry	Conditioned	Unit	Test Method

Deflection Temperature Under Load				ASTM D648
0.45 MPa, not annealed	258	--	°C	ASTM D648
1.8 MPa, not annealed	246	--	°C	ASTM D648
Melting Temperature	262	--	°C	ASTM D2117
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	1.0E+14	--	ohms	IEC 60093
Volume Resistivity	1.0E+16	--	ohms·cm	IEC 60093
Dielectric Strength	24	--	kV/mm	IEC 60243-1
Comparative Tracking Index	600	--	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating (0.800 mm)	HB	--		UL 94
Additional Information				

干燥
This grade is not suitable for food contact, medical devices or toy applications

Injection	Dry	Unit	
Drying Temperature - Hot Air Dryer	80.0	°C	
Drying Time	4.0 - 6.0	hr	
Suggested Max Moisture	0.20	%	
Rear Temperature	260 - 270	°C	
Middle Temperature	270 - 280	°C	
Front Temperature	270 - 280	°C	
Mold Temperature	65.0 - 85.0	°C	

NOTE

1. Immersed

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