# PRIMALLOY® A1704

### Thermoplastic Elastomer

Mitsubishi Chemical Performance Polymers, Inc.

#### Message:

PRIMALLOY® A1704 is a Thermoplastic Elastomer (TPE) material. It is available in Asia Pacific, Europe, or North America. Important attributes of PRIMALLOY® A1704 are:

Flame Rated

**Good Processability** 

General Information				
UL YellowCard	E117009-560956			
Features	Good Moldability			
Physical	Nominal Value	Unit	Test Method	
Density	1.08	g/cm³	ISO 1183	
Melt Mass-Flow Rate (MFR) (230°C/2.1	6			
kg)	9.0	g/10 min	ISO 1133	
Molding Shrinkage <sup>1</sup>			Internal Method	
Across Flow: 2.00 mm	0.80	%		
Flow : 2.00 mm	1.4	%		
Hardness	Nominal Value	Unit	Test Method	
Shore Hardness (Shore A)	77		ISO 7619	
Elastomers	Nominal Value	Unit	Test Method	
Tensile Stress (Break)	8.00	МРа	ISO 37	
Tensile Elongation (Break)	470	%	ISO 37	
Compression Set <sup>2</sup> (70°C, 22 hr)	67	%	ISO 815	
Flammability	Nominal Value		Test Method	
Flame Rating	НВ		UL 94	
NOTE				
1.	120x120x2 mm test plaque	120x120x2 mm test plaque		
2.	6 sheets (each thickness = 2mm)			

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#### Recommended distributors for this material

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