

Toraycon® 1184G-A15

Polybutylene Terephthalate

Toray Resin Company

Message:

Toraycon® 1184G-A15 is a Polybutylene Terephthalate (PBT) product filled with 15% glass fiber. It is available in Asia Pacific, Europe, or North America. Characteristics include:

- Flame Rated
- Flame Retardant
- Good Toughness

General Information			
UL YellowCard	E41797-233483		
Filler / Reinforcement	Glass Fiber,15% Filler by Weight		
Additive	Flame Retardant		
Features	Flame Retardant		
	Ultra High Toughness		
Part Marking Code	>PBT-I-GF15-FR(17)<		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.55	g/cm ³	ISO 1183
Molding Shrinkage			Internal Method
Across Flow : 3.00 mm ¹	1.2	%	
Flow : 3.00 mm ²	0.50	%	
Water Absorption (23°C, 24 hr)	0.070	%	ISO 62
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale, 23°C)	85		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	6900	MPa	ISO 527-2
Tensile Stress (23°C)	110	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	2.5	%	ISO 527-2
Flexural Modulus (23°C)	6500	MPa	ISO 178
Flexural Stress (23°C)	170	MPa	ISO 178
Coefficient of Friction ³	0.20		
Coefficient of Friction - vs. Metal ⁴	0.150		Suzuki Method
Bar Flow Length ⁵ (250°C, 1.00 mm)	140	mm	Internal Method
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	5.5	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength (23°C)	35	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	220	°C	ISO 75-2/B

1.8 MPa, Unannealed	205	°C	ISO 75-2/A
CLTE - Flow (-30 to 100°C)	5.3E-5	cm/cm/°C	ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	5.6E+16	ohms·cm	IEC 60093
Electric Strength	14	kV/mm	IEC 60243-1
Dielectric Constant ⁶			IEC 60250
23°C, 50 Hz	3.60		
23°C, 1 kHz	3.80		
Dissipation Factor ⁷			IEC 60250
23°C, 50 Hz	2.0E-3		
23°C, 1 MHz	0.020		
Arc Resistance ⁸	135	sec	IEC 60950
Comparative Tracking Index (CTI)	PLC 2		UL 746
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.794 mm)	V-0		UL 94
NOTE			
1.	80x80x3		
2.	80x80x3mm		
3.	vs. Metal		
4.	Without Lubrication		
5.	93 MPa		
6.	60% RH		
7.	60% RH		
8.	Tungsten Electrode		

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