

# NEFTEKHIM PP 5254M (RCXP925)

Polypropylene Copolymer  
Nizhnekamskneftekhim Inc.

Message:

Product obtained by copolymerization of propylene and ethylene in presence of complex metalorganic catalysts.  
It incorporates increased long-term thermal stability, thermal-oxidative degradation resistance when PP is produced, processed and PP-made articles are exploited.  
Application: thermo-bonded staple fibre for nonwoven fabric.  
Technical requirements: TU 2211-136-05766801-2006

| General Information                       |                        |                   |                    |
|---|------------------------|-------------------|--------------------|
| Features                                  | Copolymer              |                   |                    |
|   | Good Thermal Stability |                   |                    |
|   | Oxidation Resistant    |                   |                    |
| Uses                                      | Nonwovens              |                   |                    |
|   | Staple Fibers          |                   |                    |
| Forms                                     | Pellets                |                   |                    |
| Processing Method                         | Film Extrusion         |                   |                    |
| Physical                                  | Nominal Value          | Unit              | Test Method        |
| Density                                   | 0.900                  | g/cm <sup>3</sup> |                    |
| Apparent Density                          | 0.48 to 0.60           | g/cm <sup>3</sup> |                    |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) | 9.0 to 12              | g/10 min          | ASTM D1238         |
| Ash Content                               | 0.025 to 0.050         | %                 |                    |
| Gel Content <sup>1</sup>                  |                        |                   |                    |
|   | > 200.0 µm             | 500               | pcs/m <sup>2</sup> |
|   | 500.0 to 700.0 µm      | 5.00              | pcs/m <sup>2</sup> |
|   | 0.700 to 1.50 mm       | 0.00              | pcs/m <sup>2</sup> |
|   | 1.50 to 2.50 mm        | 0.00              | pcs/m <sup>2</sup> |
| Thermal Creep Temperature <sup>2</sup>    | 70 to 80               | °C                |                    |
| Thermal-oxidative Deterioration (150°C)   | 6.3                    | day               |                    |
| Hardness                                  | Nominal Value          | Unit              | Test Method        |
| Rockwell Hardness (R-Scale)               | 75 to 82               |                   |                    |
| Mechanical                                | Nominal Value          | Unit              | Test Method        |
| Tensile Strength (Yield)                  | 27.0                   | MPa               | ASTM D638          |
| Tensile Elongation (Yield)                | 10                     | %                 | ASTM D638          |
| Flexural Modulus                          | 950                    | MPa               | ASTM D790          |
| Thermal                                   | Nominal Value          | Unit              |                    |
| Vicat Softening Temperature <sup>3</sup>  | 130 to 138             | °C                |                    |
| NOTE                                      |                        |                   |                    |

|    |                                   |
|----|-----------------------------------|
| 1. | p.4.8 TU 2211-136-05766801-2006   |
| 2. | at load 0.46 H/mm <sup>2</sup>    |
| 3. | in liquid medium under force 10 H |

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