Titanvene™ LL3840UA

Medium Density Polyethylene

PT. TITAN Petrokimia Nusantara

Message:

Titanvene™ LL3840UA is a medium density polyethylene, which has been specially developed for manufacturing large containers. Titanvene™ LL3840UA offers excellent UV light protection for outdoor exposure with high levels of UV light radiation where the use of inorganic pigments or carbon black is normally recommended.

Applications

Titanvene™ LL3840UA is designed for large rotational moulding containers, traffic cone and garbage bin.

Recommended Processing Conditions

Titanvene™ LL3840UA can be easily processed on normal polyethylene rotational moulding machines at temperatures in the range of 180°C to 230°C. Food Contact Compliance

Titanvene™ LL3840UA can be used in food contact applications. Please contact your nearest PT. TITAN Petrokimia Nusantara representative for more detail of food contact compliance statements for the specific grade.

| General Information | | | |
|--|------------------------------|----------|-------------|
| Features | Food Contact Acceptable | | |
| | Good UV Resistance | | |
| Heac | Containers | | |
| Uses | | | |
| | Outdoor Applications | | |
| Agency Ratings | FDA 21 CFR 177.1520(a) 2 (i) | | |
| | FDA 21 CFR 177.1520(b) | | |
| | FDA 21 CFR 177.1520(c) 2.1 | | |
| | | | |
| Processing Method | Rotational Molding | | |
| Physical | Nominal Value | Unit | Test Method |
| Density | 0.936 | g/cm³ | ISO 1183/D |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 kg) | 4.0 | g/10 min | ISO 1133 |
| Environmental Stress-Cracking Resistance (10% Igepal, F50) | 300 | hr | ASTM D1693B |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Stress ¹ (Yield) | 17.0 | MPa | ISO 527-2/2 |
| Tensile Strain ² (Break) | 1600 | % | ISO 527-2/2 |
| Flexural Modulus | 1000 | MPa | ISO 178 |
| Impact | Nominal Value | Unit | Test Method |
| Charpy Notched Impact Strength | 12 | kJ/m² | ISO 179/1A |
| Thermal | Nominal Value | Unit | Test Method |
| Vicat Softening Temperature | 117 | °C | ISO 306 |
| Melting Temperature (DSC) ³ | 125 | °C | ISO 3146 |
| Extrusion | Nominal Value | Unit | |
| Melt Temperature | 180 to 230 | °C | |

| NOTE | | |
|------|----------|--|
| 1. | Speed C | |
| 2. | Speed C | |
| 3. | Method C | |

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