

# TOTAL Polystyrene Compound 881

High Impact Polystyrene

TOTAL Refining & Chemicals

## Message:

TOTAL POLYSTYRENE 881 is a high flow, V0 brominated flame retardant, high impact polystyrene for injection molding application. This grade is recommended for manufacturing of articles which require good dimensional stability.

## Applications

TV Cover

Office Automation

Electric and Electronic

General Information			
Features	Good dimensional stability Impact resistance, high High liquidity brominated Flame retardancy		
Uses	Electrical/Electronic Applications TV housing Business equipment		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.18	g/cm <sup>3</sup>	ISO 1183
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	15	g/10 min	ISO 1133
Molding Shrinkage	0.40 - 0.70	%	
Water Absorption (Equilibrium, 23°C, 50% RH)	< 0.10	%	ISO 62
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	93		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	20.0	MPa	ISO 527-2
Tensile Strain (Break)	40	%	ISO 527-2
Flexural Modulus	1700	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	7.0	kJ/m <sup>2</sup>	ISO 180
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	90.0	°C	ISO 306/A50
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+13	ohms	IEC 60093

Dielectric Strength	150	kV/mm	
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.4 mm)	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	70	°C	
Drying Time	2.0	hr	
Processing (Melt) Temp	< 240	°C	

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### Recommended distributors for this material

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