# **INELEC ABSNCCF20**

## Acrylonitrile Butadiene Styrene

## Infinity LTL Engineered Compounds

#### Message:

INELEC ABSNCCF20 is an Acrylonitrile Butadiene Styrene (ABS) product filled with 20% nickel-coated carbon fiber. It is available in North America. Characteristics include:

Conductive

Screw Speed

Electromagnetic Shielding (EMI)

Radio Frequency Shielding (RFI)

General Information			
Filler / Reinforcement	Nickel-Coated Carbon Fiber,20% Filler by Weight		
Features	Electrically Conductive		
	Electromagnetic Shielding (EMI)		
	Radio Frequency Shielding (RFI)		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.20	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.050 to 0.10	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	86.2	MPa	ASTM D638
Tensile Elongation (Yield)	1.0 to 2.0	%	ASTM D638
Flexural Modulus	9650	МРа	ASTM D790
Flexural Strength	152	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	48	J/m	ASTM D256
Unnotched Izod Impact	270 to 370	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	104	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0 to 1.0E+2	ohms	ASTM D257
Volume Resistivity	1.0 to 1.0E+2	ohms·cm	ASTM D257  ASTM D257
EMI Attenuation	50 to 65	dB	ASTM D237  ASTM D4935
Injection	Nominal Value	Unit	A31101 D4333
•	82.2	°C	
Drying Temperature			
Drying Time	2.0	hr	
Processing (Melt) Temp	232	°C	
Mold Temperature	65.6 to 93.3	°C	
Back Pressure	0.345 to 0.689	MPa	
Caracu Canad	40 to 70		

rpm

40 to 70

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#### Recommended distributors for this material

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