

Rilsamid® AZM 23 Noir T6LD

Polyamide 12

Arkema

Message:

Rilsamid ® AZM 23 Noir T6LD is a fibreglass reinforced polyamide 12. This black coloured grade is designed for injection.

MAIN APPLICATIONS

Quick connectors.

General Information			
Filler / Reinforcement	Glass Fiber,23% Filler by Weight		
Uses	Connectors		
Appearance	Black		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.17	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (235°C/5.0 kg)	13.0	cm ³ /10min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Shore Hardness			ISO 868
Shore D	80		
Shore D, 15 sec	78		
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	5700	MPa	ISO 527-2
Tensile Stress (Break)	91.0	MPa	ISO 527-2
Tensile Strain (Break)	6.0	%	ISO 527-2
Flexural Modulus	4490	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-30°C	10	kJ/m ²	
23°C	17	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179
-30°C	71	kJ/m ²	
23°C	72	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Melting Temperature	180	°C	ISO 11357-3
Additional Information	Nominal Value	Test Method	
ISO Shortname	PA12, MHLR, 18-060, GF 23	ISO 1874	
Injection	Nominal Value	Unit	
Drying Temperature	80.0 to 90.0	°C	
Drying Time	4.0 to 8.0	hr	
Processing (Melt) Temp	250 to 280	°C	

Mold Temperature	40.0 to 90.0	°C
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