

Vydyne® 47H BK0668

Polyamide 66

Ascend Performance Materials Operations LLC

Message:

47H BK0668 is a high-performance, medium-impact-modified, heat-stabilized grade of PA66 resin.

General Information				
Additive		Impact Modifier		
Features		Gasoline Resistance		
		General Purpose		
		Good Abrasion Resistance		
		Good Chemical Resistance		
		Good Processability		
		Good Toughness		
		High Impact Resistance		
		Impact Modified		
		Low Temperature Impact Resistance		
		Low Temperature Toughness		
		Oil Resistant		
		Solvent Resistant		
Uses		Automotive Applications		
		Connectors		
		Consumer Applications		
		Electrical/Electronic Applications		
		Fasteners		
		Gears		
		Industrial Applications		
Agency Ratings		ASTM D 4066 PA0161		
		ASTM D 6779 PA0161		
Appearance		Black		
Forms		Pellets		
Processing Method		Injection Molding		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.10	--	g/cm³	ISO 1183
Molding Shrinkage				ISO 294-4
Across Flow : 23°C, 2.00 mm	1.6	--	%	

Flow : 23°C, 2.00 mm	1.8	--	%	
Water Absorption				ISO 62
23°C, 24 hr	1.2	--	%	
Equilibrium, 23°C, 50% RH	2.3	--	%	
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus (23°C)	2780	1740	MPa	ISO 527-2
Tensile Stress				ISO 527-2
Yield, 23°C	60.0	45.0	MPa	
Break, 23°C	52.0	40.0	MPa	
Tensile Strain (Break, 23°C)	22	60	%	ISO 527-2
Flexural Modulus (23°C)	2300	780	MPa	ISO 178
Flexural Strength (23°C)	70.0	24.0	MPa	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-40°C	11	18	kJ/m ²	
-30°C	17	24	kJ/m ²	
23°C	19	62	kJ/m ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	No Break	No Break		
23°C	No Break	No Break		
Notched Izod Impact Strength				ISO 180
-40°C	12	18	kJ/m ²	
-30°C	16	24	kJ/m ²	
23°C	18	44	kJ/m ²	
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, Unannealed	185	--	°C	ISO 75-2/B
1.8 MPa, Unannealed	63.0	--	°C	ISO 75-2/A
Melting Temperature	260	--	°C	ISO 11357-3
CLTE				ISO 11359-2
Flow : 23 to 55°C, 2.00 mm	1.1E-4	--	cm/cm/°C	
Transverse : 23 to 55°C, 2.00 mm	1.4E-4	--	cm/cm/°C	
RTI Elec				UL 746
0.750 mm	130	--	°C	
1.50 mm	130	--	°C	
3.00 mm	130	--	°C	
RTI Imp				UL 746

0.750 mm	75.0	--	°C	
1.50 mm	75.0	--	°C	
3.00 mm	75.0	--	°C	
RTI Str				UL 746
0.750 mm	115	--	°C	
1.50 mm	115	--	°C	
3.00 mm	115	--	°C	
Electrical	Dry	Conditioned	Unit	Test Method
Volume Resistivity (0.750 mm)	1.0E+11	--	ohms · cm	IEC 60093
Dielectric Strength (1.00 mm)	12	--	kV/mm	IEC 60243
Arc Resistance	PLC 6	--		ASTM D495
Comparative Tracking Index (3.00 mm)	525	--	V	IEC 60112
High Amp Arc Ignition (HAI)				UL 746
0.750 mm	PLC 0	--		
1.50 mm	PLC 0	--		
3.00 mm	PLC 0	--		
High Voltage Arc Tracking Rate (HVTR)	PLC 2	--		UL 746
Hot-wire Ignition (HWI)				UL 746
0.750 mm	PLC 4	--		
1.50 mm	PLC 4	--		
3.00 mm	PLC 3	--		
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating				UL 94
0.750 mm	HB	--		
1.50 mm	HB	--		
3.00 mm	HB	--		
Glow Wire Flammability Index				IEC 60695-2-12
0.750 mm	700	--	°C	
1.50 mm	775	--	°C	
3.00 mm	700	--	°C	
Glow Wire Ignition Temperature				IEC 60695-2-13
0.750 mm	725	--	°C	
1.50 mm	800	--	°C	
3.00 mm	725	--	°C	
Additional Information	Dry	Conditioned		Test Method
Automotive Materials - (thickness d = 1 mm)	+	--		FMVSS 302
Injection	Dry	Unit		

Drying Temperature	80.0	°C
Drying Time	4.0	hr
Suggested Max Regrind	25	%
Rear Temperature	280 to 310	°C
Middle Temperature	280 to 310	°C
Front Temperature	280 to 310	°C
Nozzle Temperature	280 to 310	°C
Processing (Melt) Temp	285 to 305	°C
Mold Temperature	65.0 to 95.0	°C

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

