

NILAMID® A3 GFB1020

Polyamide 66

Nilit Plastics

Message:

NILAMID® A3 GFB1020 is a Polyamide 66 (Nylon 66) compound, 10% glass fiber and 20% glass bead reinforced.

This compound is intended for injection molding.

NILAMID® A3 GFB1020 is primarily designed for the Automotive industry. It is also suitable for Electrical and Electronic or Industrial & Consumer applications.

General Information			
Filler / Reinforcement	Glass Bead,20% Filler by Weight		
	Glass Fiber,10% Filler by Weight		
Additive	Heat Stabilizer		
Features	Heat Stabilized		
Uses	Automotive Applications		
	Consumer Applications		
	Electrical/Electronic Applications		
	Industrial Applications		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.33	g/cm ³	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow : 23°C	1.3	%	
Flow : 23°C	0.70	%	
Water Absorption			ISO 62
23°C, 24 hr	1.9	%	
Saturation, 23°C	6.0	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	5750	MPa	ISO 527-2
Tensile Stress (Yield, 23°C)	110	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	2.5	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	3.5	kJ/m ²	
23°C	4.5	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
23°C	35	kJ/m ²	
30°C	28	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method

Heat Deflection Temperature			
0.45 MPa, Unannealed	245	°C	ISO 75-2/B
1.8 MPa, Unannealed	230	°C	ISO 75-2/A
Continuous Use Temperature ¹	120	°C	IEC 60216
Ball Pressure Test			IEC 60695-10-2
125°C	Pass		
165°C	Pass		
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity (23°C)	1.0E+15	ohms·cm	IEC 60093
Comparative Tracking Index (3.20 mm, Solution A)	550	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.800 mm	HB		
1.60 mm	HB		
3.20 mm	HB		
NOTE			
1.	20000 hr		

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