Nylene® 9643

Polyamide 66/6 Copolymer

Custom Resins Group

Message:

43% glass fiber reinforced PA 6,6/6 injection molding grade
High strength and stiffness of reinforced nylon,lower crystallinity associated with nylon 6,6/6.
Suitable for handles and levers, housings, brackets, and other similar uses. NC-101 would indicate Natural color
UV for UV protection and UW for Weatherability.

General Information			
Filler / Reinforcement	Glass Fiber,43% Filler by Weight		
Features	High Stiffness		
	High Strength		
Uses	Handles		
	Housings		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.46	g/cm³	ASTM D792
Molding Shrinkage - Flow	0.20	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (23°C)	179	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	3.0	%	ASTM D638
Flexural Modulus (23°C)	9510	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	100	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	230	°C	
1.8 MPa, Unannealed	220	°C	
Peak Melting Temperature	235	°C	ASTM D3418

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Recommended distributors for this material

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