

T-Blend® 6594N-PA

Thermoplastic Elastomer

TSRC Corporation

Message:

T-Blend® 6594N-PA is a Thermoplastic Elastomer (TPE) product. It can be processed by extrusion or injection molding and is available in Asia Pacific. Applications of T-Blend® 6594N-PA include handles, bags/liners, business/office goods, consumer goods and engineering/industrial parts. Characteristics include:
Chemical Resistant
Eco-Friendly/Green
Fast Molding Cycle
Food Contact Acceptable
Good Adhesion

| General Information | | | |
|--|--------------------------------------|-------------------|-------------|
| Features | Fast Molding Cycle | | |
| | Food Contact Acceptable | | |
| | Good Adhesion | | |
| | Good Chemical Resistance | | |
| | Good Colorability | | |
| | Good Weather Resistance | | |
| | Non-Toxic | | |
| | Recyclable Material | | |
| Uses | Flexible Grips | | |
| | Household Goods | | |
| | Liners | | |
| | Overmolding | | |
| | Power/Other Tools | | |
| | Sporting Goods | | |
| | Stationary Supplies | | |
| | Toothbrush Handles | | |
| | Toys | | |
| | | | |
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| | | | |
| Agency Ratings | FDA Food Contact, Unspecified Rating | | |
| Appearance | Natural Color | | |
| Processing Method | Extrusion | | |
| | Injection Molding | | |
| Physical | Nominal Value | Unit | Test Method |
| Specific Gravity | 0.920 to 0.960 | g/cm ³ | ASTM D792 |
| Melt Mass-Flow Rate (MFR) (180°C/5.0 kg) | 26 to 46 | g/10 min | ASTM D1238 |
| Hardness | Nominal Value | Unit | Test Method |

| Durometer Hardness (Shore A) | 63 to 67 | | ASTM D2240 |
|------------------------------|---------------|------|-------------|
| Elastomers | Nominal Value | Unit | Test Method |
| Tensile Strength (Break) | 4.41 | MPa | ASTM D412 |
| Tensile Elongation (Break) | 310 | % | ASTM D412 |
| Tear Strength | 22.6 | kN/m | ASTM D624 |
| Additional Information | Nominal Value | | |
| Substrate | Nylon | | |
| Injection | Nominal Value | Unit | |
| Processing (Melt) Temp | 260 to 270 | °C | |

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