

MAJ'ECO BT360BS

Biodegradable Polymers

AD majoris

Message:

MAJ'ECO BT360BS is a biopolymer compound intended for injection moulding.
MAJ'ECO BT360BS has been developed especially for demanding applications in various engineering sectors.

APPLICATIONS

Product such as:

- Boxes
- Racks
- Technical components

General Information			
Features	Updatable resources		
	Recyclable materials		
Uses	Bracket		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.30	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/10.0 kg)	30	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	900	MPa	ISO 527-2/1
Tensile Stress (Break)	12.0	MPa	ISO 527-2/50
Flexural Modulus ¹	670	MPa	ISO 178
Flexural Stress	19.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	18	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	88	kJ/m ²	ISO 179/1eU
Flammability	Nominal Value	Test Method	
Flame Rating	HB	UL 94	
Injection	Nominal Value	Unit	
Drying Temperature	100	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	160 - 190	°C	
Mold Temperature	30.0 - 50.0	°C	
Injection Rate	Moderate		
Injection instructions			
Holding pressure: 50 to 70% of the injection pressure			
NOTE			

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Recommended distributors for this material

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