

# 3M™ Dyneon™ Perfluoroelastomer PFE

## 7104BZ

Perfluoroelastomer

3M Advanced Materials Division

### Message:

The Dyneon Perfluoroelastomer compound PFE 7104BZ is a peroxide curable perfluoroelastomer with a very broad chemical resistance and excellent physical properties at continuous high service temperatures up to 220°C. It is ideally suited for applications in the chemical processing industry as the product provides reliable sealing under harsh conditions.

#### Special Features

75 Shore A black compound

Designed for mid temperature CPI applications

Conforms to USP VI

Continuous operating temperature of 220°C

Excellent long term compression set

#### Typical Applications

Dyneon PFE Black Compound finished products like Dyneon Perfluoroelastomer PFE 7104BZ can be used in applications such as mechanical seals, valves, pumps, reactors, mixers, ink/printing systems, painting systems, rubber-metal bonding parts, among others.

General Information			
Features	Good chemical resistance		
Uses	Pump parts Valve/valve components Seals Printing machine parts		
Agency Ratings	USP Class VI		
Appearance	Black		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	2.00	g/cm <sup>3</sup>	Internal method
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	76		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	13.0	MPa	DIN 53504
Tensile Strength	17.5	MPa	DIN 53504
Tensile Elongation (Break)	140	%	DIN 53504
Compression Set (200°C, 70 hr)	29	%	ASTM D395B

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