

Sindustris PBT GP2307F

Polybutylene Terephthalate

Sincerity Australia Pty Ltd.

Message:

Sindustris PBT GP2307F is a Polybutylene Terephthalate (PBT) material filled with 30% glass fiber. It is available in Asia Pacific for injection molding. Important attributes of Sindustris PBT GP2307F are:
Flame Rated
Flame Retardant
Typical application of Sindustris PBT GP2307F: Electrical/Electronic Applications

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Additive	Flame Retardant		
Features	Flame Retardant		
Uses	Connectors		
	Electrical/Electronic Applications		
UL File Number	E306922		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.62	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.30 to 1.0	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Break, 3.20 mm)	127	MPa	ASTM D638
Tensile Elongation ² (Break, 3.20 mm)	3.0	%	ASTM D638
Flexural Modulus ³ (3.20 mm)	8340	MPa	ASTM D790
Flexural Strength ⁴ (3.20 mm)	186	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.20 mm)	78	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed, 6.40 mm	210	°C	
1.8 MPa, Unannealed, 6.40 mm	215	°C	
Peak Melting Temperature	225	°C	ASTM D3418
RTI Elec	140	°C	UL 746
RTI Imp	140	°C	UL 746
RTI Str	140	°C	UL 746
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity (23°C)	1.0E+19	ohms · cm	ASTM D257
Dielectric Strength (23°C, 1.00 mm)	28	kV/mm	ASTM D149
Flammability	Nominal Value	Unit	Test Method

Flame Rating		UL 94
0.710 mm	V-0	
1.50 mm	V-0	
3.00 mm	V-0	
Injection	Nominal Value	Unit
Drying Temperature	120	°C
Drying Time	4.0 to 5.0	hr
Suggested Max Moisture	0.020	%
Rear Temperature	235 to 250	°C
Middle Temperature	240 to 250	°C
Front Temperature	245 to 255	°C
Nozzle Temperature	245 to 255	°C
Processing (Melt) Temp	245 to 255	°C
Mold Temperature	60.0 to 100	°C
NOTE		
1.	5.0 mm/min	
2.	5.0 mm/min	
3.	1.3 mm/min	
4.	1.3 mm/min	

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