

RTP 200A GB 30

Polyamide 6

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'

The data for this material has not been recently verified.

Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Glass beads, 30% filler by weight		
RoHS Compliance	Contact manufacturer		
Appearance	Black Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.36	g/cm ³	ASTM D792
Molding Shrinkage - Flow			ASTM D955
3.18mm, injection molding	1.0	%	ASTM D955
6.35mm, injection molding	1.5	%	ASTM D955
Water Absorption (23°C, 24 hr)	1.2	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	119		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (Injection Molded)	4820	MPa	ASTM D638
Tensile Strength	76.0	MPa	ASTM D638
Tensile Elongation (Yield, Injection Molded)	7.5	%	ASTM D638
Flexural Modulus (Injection Molded)	4480	MPa	ASTM D790
Flexural Strength (Injection Molded)	117	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm, Injection Molded)	32	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	1100	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, unannealed, injection molded	204	°C	ASTM D648
1.8 MPa, unannealed, injection molded	177	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms · cm	ASTM D257

Flammability	Nominal Value	Unit	Test Method
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Flame Rating (1.50 mm)	HB		UL 94
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Additional Information

The value listed as Flammability, UL 94, was tested in accordance with RTP Company methods.

Injection	Nominal Value	Unit
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Rear Temperature	221 - 271	°C
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Middle Temperature	221 - 271	°C
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Front Temperature	221 - 271	°C
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Mold Temperature	54.0 - 93.0	°C
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Injection Pressure	69.0 - 103	MPa
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Recommended distributors for this material

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