

Kumho ABS 728

Acrylonitrile Butadiene Styrene

Korea Kumho Petrochemical Co., Ltd.

Message:

Features: General high gloss

Applications: Products demanding for gloss: Sweeper, Washing machine cover etc

General Information			
UL YellowCard	E65424-247679	E65424-247681	
Features	High Gloss		
Uses	Household Goods		
RoHS Compliance	RoHS Compliant		
UL File Number	E65424		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.04	g/cm ³	ASTM D792, ISO 1183
Melt Mass-Flow Rate (MFR)			
200°C/21.6 kg	60	g/10 min	ASTM D1238
220°C/10.0 kg	40	g/10 min	ASTM D1238, ISO 1133
Molding Shrinkage			
Flow	0.50 to 0.80	%	ASTM D955
--	0.50 to 0.80	%	ISO 294-4
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	108		ASTM D785, ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			
Yield	46.1	MPa	ASTM D638
Yield	44.0	MPa	ISO 527-2
Tensile Elongation			
Yield	20	%	ASTM D638
Break	20	%	ISO 527-2
Flexural Modulus			
--	2160	MPa	ASTM D790
--	23000	MPa	ISO 178
Flexural Stress			
--	66.0	MPa	ISO 178
Yield	63.7	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	22	kJ/m ²	ISO 179/1eA
Notched Izod Impact			
23°C, 3.20 mm	250	J/m	ASTM D256

23°C, 6.40 mm	200	J/m	ASTM D256
23°C	21	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	92.0	°C	ISO 75-2/B
1.8 MPa, Unannealed	86.0	°C	ASTM D648
1.8 MPa, Unannealed	81.0	°C	ISO 75-2/A
Vicat Softening Temperature	96.0	°C	ISO 306/B50, ASTM D1525 1
Flammability	Nominal Value	Test Method	
Flame Rating (1.60 mm)	HB	UL 94	
NOTE			

1. Rate A (50°C/h), Loading 2 (50 N)

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