Westlake LDPE EM812AA

Low Density Polyethylene

Westlake Chemical Corporation

Message:

WESTLAKE low-density polyethylene EM812 is a low- density formulation used for injection molding. It is an outstanding material for molding lids and other container closures because it processes easily on automatic molding equipment to produce molded items with excellent gloss, clarity and warpage resistance.

General Information				
Features	High Clarity			
	High Gloss			
	Warp Resistant			
Uses	Medical/Healthcare Appli	Medical/Healthcare Applications		
Agency Ratings	FDA 21 CFR 177.1520			
Forms	Pellets			
Processing Method	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Density	0.909	g/cm³	ASTM D1505	
Melt Mass-Flow Rate (MFR) (190°C/2.16				
kg)	200	g/10 min	ASTM D1238	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength ¹ (Break)	6.21	MPa	ASTM D638	
Tensile Elongation ² (Break)	100	%	ASTM D638	
Injection	Nominal Value	Unit		
Processing (Melt) Temp	149 to 166	°C		
NOTE				
1.	510 mm/min			
2.	510 mm/min			

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