

Crastin® SK602 NC010

THERMOPLASTIC POLYESTER RESIN

DuPont Performance Polymers

Message:

15% Glass Reinforced Polybutylene Terephthalate

General Information			
UL YellowCard	E41938-257818		
Filler / Reinforcement	Glass Fiber,15% Filler by Weight		
Additive	Mold Release		
Agency Ratings	UL Unspecified Rating		
Forms	Pellets		
Processing Method	Injection Molding		
Multi-Point Data	Creep Modulus vs. Time (ISO 11403-1)		
	Isochronous Stress vs. Strain (ISO 11403-1)		
	Isothermal Stress vs. Strain (ISO 11403-1)		
	Secant Modulus vs. Strain (ISO 11403-1)		
	Shear Modulus vs. Temperature (ISO 11403-1)		
	Shear Stress vs. Shear Rate (ISO 11403-1)		
	Specific Volume vs Temperature (ISO 11403-2)		
	Viscosity vs. Shear Rate (ISO 11403-2)		
Part Marking Code (ISO 11469)	>PBT-GF15<		
Resin ID (ISO 1043)	PBT-GF15		
Physical	Nominal Value	Unit	Test Method
Density	1.41	g/cm³	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow	1.1	%	
Flow	0.40	%	
Water Absorption			ISO 62
23°C, 24 hr, 2.00 mm	0.42	%	
Equilibrium, 23°C, 2.00 mm, 50% RH	0.17	%	
Viscosity Number	105	cm³/g	ISO 307
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	5800	MPa	ISO 527-2
Tensile Stress (Break)	109	MPa	ISO 527-2
Tensile Strain (Break)	3.5	%	ISO 527-2
Tensile Creep Modulus			ISO 899-1
1 hr	5300	MPa	
1000 hr	4300	MPa	

Flexural Modulus	5200	MPa	ISO 178
Flexural Stress	160	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-40°C	7.0	kJ/m ²	
-30°C	7.0	kJ/m ²	
23°C	7.0	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-40°C	40	kJ/m ²	
-30°C	45	kJ/m ²	
23°C	45	kJ/m ²	
Notched Izod Impact Strength			ISO 180/1A
-40°C	6.0	kJ/m ²	
-30°C	6.0	kJ/m ²	
23°C	6.5	kJ/m ²	
Unnotched Izod Impact Strength			ISO 180/1U
-40°C	30	kJ/m ²	
-30°C	50	kJ/m ²	
23°C	50	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	220	°C	ISO 75-2/B
1.8 MPa, Unannealed	200	°C	ISO 75-2/A
Glass Transition Temperature ¹	55.0	°C	ISO 11357-2
Vicat Softening Temperature	205	°C	ISO 306/B50
Melting Temperature ²	225	°C	ISO 11357-3
CLTE			ISO 11359-2
Flow	5.0E-5	cm/cm/°C	
Transverse	1.1E-4	cm/cm/°C	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+15	ohms	IEC 60093
Volume Resistivity	> 1.0E+15	ohms · cm	IEC 60093
Electric Strength	27	kV/mm	IEC 60243-1
Relative Permittivity			IEC 60250
100 Hz	4.10		
1 MHz	3.50		
Dissipation Factor			
1 kHz	8.0E-3		ASTM D150
1 MHz	0.020		ASTM D150, IEC 60250
100 Hz	2.0E-3		IEC 60250
Comparative Tracking Index	350	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method

Burning Rate (1.00 mm)	30	mm/min	ISO 3795
Flammability Classification			IEC 60695-11-10, -20
0.800 mm	HB		
1.50 mm	HB		
Oxygen Index	19	%	ISO 4589-2
Fill Analysis	Nominal Value	Unit	
Melt Density	1.22	g/cm ³	
Specific Heat Capacity of Melt	1900	J/kg/°C	
Thermal Conductivity of Melt	0.24	W/m/K	
NOTE			
1.	10°C/min		
2.	10°C/min		

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
 Phone: +86 13424755533
 Email: sales@su-jiao.com
 No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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