

Talcoprene® 520TL LE NERO

Polypropylene Homopolymer

SO.F.TER. SPA

Message:

Polypropylene homopolymer, 20% mineral filled, low emissions

General Information			
Filler / Reinforcement	Mineral,20% Filler by Weight		
Features	Homopolymer		
	Low Emissions		
Agency Ratings	EC 1907/2006 (REACH)		
Appearance	Black		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.05	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	5.0	g/10 min	ASTM D1238
Molding Shrinkage	1.3	%	Internal Method
Water Absorption (23°C, 24 hr)	0.050	%	ASTM D570
Ash Content	20	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	32.0	MPa	ASTM D638
Flexural Modulus	2500	MPa	ASTM D790
Flexural Strength	50.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	32	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	68.0	°C	ASTM D648
Vicat Softening Temperature	96.0	°C	ASTM D1525 ¹
CLTE - Flow	1.0E-4	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+13	ohms	ASTM D257
Dielectric Constant (1 kHz)	2.35		ASTM D150
Comparative Tracking Index	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating (3.20 mm)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	2.0	hr	

Rear Temperature	190	°C
Middle Temperature	210	°C
Front Temperature	230	°C
Mold Temperature	50.0 to 70.0	°C

NOTE

1.
- Rate A (50°C/h), Loading 2 (50 N)

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