

Lion Idemitsu Composites PPS C-719SG

Polyphenylene Sulfide

Lion Idemitsu Composites Co., Ltd.

Message:

Lion Idemitsu Composites PPS C-719SG is a Polyphenylene Sulfide (PPS) product filled with 50% carbon\mineral. It is available in Asia Pacific.

Characteristics include:

Flame Rated

Conductive

High Strength

General Information			
Filler / Reinforcement	Carbon\Mineral,50% Filler by Weight		
Features	Electrically Conductive		
	High Strength		
	Lubricated		
Appearance	Black		
Part Marking Code (ISO 11469)	>PPS-(CF+MH)50<		
Physical	Nominal Value	Unit	Test Method
Density	1.99	g/cm ³	ISO 1183
Molding Shrinkage ¹			ISO 294-4
Across Flow	0.70	%	
Flow	0.30	%	
Water Absorption (23°C, 24 hr)	> 0.020	%	ISO 62
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	105		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	171	MPa	ISO 527-2
Tensile Strain (Break)	1.1	%	ISO 527-2
Flexural Modulus	17400	MPa	ISO 178
Flexural Stress	246	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Unnotched Impact Strength	3.8	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	269	°C	ISO 75-2/A
CLTE			ISO 11359-2
Flow	1.1E-5	cm/cm/°C	
Transverse	4.4E-5	cm/cm/°C	
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	< 1.0E+4	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method

Flame Rating (0.750 mm)	V-0	UL 94	
Additional Information	Nominal Value	Unit	Test Method
Flowability ² (1.00 mm)	133	mm	Internal Method
NOTE			
1.	Internal Method		
2.	Thickness 1mm, Cylinder temperature 320°C, Injection pressure 100MPa, Mold temperature 135°C		

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