Glastic® UTS 1478

Thermoset Polyester

Glastic Corporation

Message:

Glastic UTS 1478 is a fiberglass-reinforced laminate. This resin is ideal for applications requiring flame and heat resistance, as well as applications requiring higher retention of properties after heat aging.

Glastic UTS 1478 is ideal for a wide variety of applications, including intricate punchings for switches, switch plates, controls, control panels, and terminal boards.

General Information					
Filler / Reinforcement	Glass fiber reinforced material				
Features	High strength				
	Heat resistance, high				
	Flame retardancy				
Uses	Laminate				
	Electronic insulation				
	Industrial application				
UL File Number	E81928				
Appearance	Red				
Forms	Particle				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.80	g/cm³	ASTM D792		
Water Absorption (24 hr)	0.60	%	ASTM D570		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength (yield, 1.60mm)	61.4	MPa	ASTM D638		
Flexural Strength (yield, 1.60mm)	170	MPa	ASTM D790		
Compressive Strength (1.60 mm)	269	MPa	ASTM D695		
Shear Strength	92.4	MPa	ASTM D732		
Impact	Nominal Value	Unit	Test Method		
Notched Izod Impact (1.60 mm)	570	J/m	ASTM D256		
Thermal	Nominal Value	Unit	Test Method		
CLTE - Flow (1.60 mm)	2.0E-5	cm/cm/°C	ASTM D696		
Thermal Conductivity	0.26	W/m/K	ASTM C177		
RTI Elec (1.60 mm)	130	°C	UL 746		
RTI (1.60 mm)	160	°C	UL 746		
Electrical	Nominal Value	Unit	Test Method		
Dielectric Strength ¹			ASTM D149		
1.60 mm, in Air	17	kV/mm	ASTM D149		
1.60 mm, in Oil	22	kV/mm	ASTM D149		

Dissipation Factor			ASTM D150
1.60 mm, 60 Hz	0.011		ASTM D150
1.60 mm, 1 MHz	0.010		ASTM D150
Arc Resistance (1.60 mm)	130	sec	ASTM D495
Comparative Tracking Index (CTI) (1.60			
mm)	500	V	UL 746
High Amp Arc Ignition (HAI) (1.60 mm)	200		UL 746
Hot-wire Ignition (HWI) (1.60 mm)	300	sec	UL 746
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	V-0		UL 94
Oxygen Index (1.60 mm)	36	%	ASTM D2863
Additional Information			
NEMA Grade: GPO-2/GPO-2PMilitary Spec min	ification: L-P 509/GPO-2Insulation Res	stance, ASTM D257: 2.7e10 ohmslgnitio	on Time: 81 minBurn Time: 48

NOTE

1.

Method A (short time)

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