## Cosmic Epoxy EH21

## Epoxy; Epoxide

Cosmic Plastics, Inc.

## Message:

DESCRIPTION

Cosmic EH21 is an iron filled epoxy molding compound which is supplied in a granular form.

FEATURES

This material flows easily under low pressure and provides good moldability.

APPLICATIONS

The material is good for EMI / RFI shielding, and can be either compression or transfer molded to fabricate core rods and to encapsulate surface mount and axial leaded inductors. This single molded compound eliminates the labor intensive over-under molding.

General Information		
Filler / Reinforcement	Iron	
Features	Electromagnetic shielding (EMI)	
	Good formability	
	Good liquidity	
	Radio frequency shielding (RFI)	
Appearance	Black	
Forms	Particles	
Processing Method	Enclosure	
	Resin transfer molding	
	Compression molding	
Physical	Nominal Value	Unit
Specific Gravity	2.09	g/cm³
Bulk Factor	2.5	
Spiral Flow	20.0 - 30.0	
Thermoset	Nominal Value	Unit
Shelf Life (5°C)	17	wk
Post Cure Time (160°C)	2.0 - 4.0	hr
Additional Information		
Inductance Ls (μH) : 0.073 - 0.083Quality Factor : 1.2 - 1.5		
Injection	Nominal Value	Unit
Processing (Melt) Temp	130 - 180	°C
Injection Pressure	0.345 - 5.52	MPa

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