

LAMIGAMID® 324/327

Polyamide 6

Schwartz Technical Plastic

Message:

Applications:

Heavy-Duty Wheels

Running speed up to 3m/sec

General Information				
Additive		Molybdenum disulfide lubricant heat stabilizer		
Features		Thermal Stability Lubrication High hardness		
Uses		Wheels		
Forms		Particle		
Processing Method		Casting		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.16	--	g/cm ³	ISO 1183
Water Absorption				ISO 62
23°C, 24 hr	2.2	--	%	ISO 62
Saturated, 23°C	7.0	--	%	ISO 62
Hardness	Dry	Conditioned	Unit	Test Method
Ball Indentation Hardness	175	150	MPa	ISO 2039-1
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	3800	3000	MPa	ISO 527-2
Tensile Stress				ISO 527-2
Yield	110	80.0	MPa	ISO 527-2
Fracture	150	70.0	MPa	ISO 527-2
Tensile Strain (Break)	> 15	--	%	ISO 527-2
Flexural Modulus	3700	2800	MPa	ISO 178
Compressive Stress				ISO 604
20% strain	91.0	--	MPa	ISO 604
10% strain	66.0	--	MPa	ISO 604
5% strain	46.0	--	MPa	ISO 604
Coefficient of Friction				ASTM D1894
With steel-dynamic	0.040	0.080		ASTM D1894
With steel-static	0.35	--		ASTM D1894
Impact	Dry	Conditioned	Unit	Test Method

Notched Izod Impact	> 2.5	> 12	kJ/m ²	ISO 180
Unnotched Izod Impact Strength	No Break	No Break		ISO 180
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, not annealed	210	--	°C	ISO 75-2/B
1.8 MPa, not annealed	120	--	°C	ISO 75-2/A
Melting Temperature (DSC)	220	--	°C	ISO 3146
CLTE - Flow (20 to 100°C)	7.0E-5 - 8.0E-5	--	cm/cm/°C	ISO 11359-2
Specific Heat	1670	--	J/kg/°C	ASTM C351
Thermal Conductivity	0.25	--	W/m/K	ISO 8302
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	1.0E+12	1.0E+10	ohms	IEC 60093
Dielectric Strength	50	20	kV/mm	IEC 60243-1
Dielectric Constant	3.70	--		IEC 60250
Dissipation Factor	0.030	--		IEC 60250

Additional Information

干燥

Creep Rate Stress, DIN 53444, 1% Elongation: > 12 N/mm² Creep Rate Stress, DIN 53444, 2% Elongation: > 18 N/mm² Friction Wear: 0.10 μm/Km Penetration Resistance, DIN 53482: 1E15 ohm-cm Creepage/leakage Resistance: KA3c Thermal Expansion: 0.1 %/10°C Safe Temperature Range, short periods: 180°C Safe Temperature Range, permanent: -40°C

调节后的

Creep Rate Stress, DIN 53444, 1% Elongation: > 6 N/mm² Creep Rate Stress, DIN 53444, 2% Elongation: > 10 N/mm² Friction Wear: 0.10 μm/Km Penetration Resistance, DIN 53482: 1E12 ohm-cm Creepage/leakage Resistance: KA3b Thermal Expansion: 0.1 %/10°C Safe Temperature Range, short periods: 180°C Safe Temperature Range, permanent: 120°C

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