

Nypol® PA A3 G15 TZ PRTA010 NR369

Polyamide 66

Petropol Industry and Trade of Polymers LTDA

Message:

Polyamide 6.6 in black color reinforced with 15% glass fiber, good toughness, good set of thermal and mechanical properties. Ideal for injection molding.

General Information			
Filler / Reinforcement	Glass Fiber,15% Filler by Weight		
Features	Good Toughness		
Appearance	Black		
Processing Method	Injection Molding		
Resin ID (ISO 1043)	>PA 66 GF15<		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.23	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.60 to 0.90	%	ASTM D955
Water Absorption (24 hr)	1.3	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	110	MPa	ASTM D638
Tensile Elongation (Break)	3.0	%	ASTM D638
Flexural Modulus	4600	MPa	ASTM D790
Flexural Strength	150	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	60	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	238	°C	ASTM D648
Melting Temperature	260	°C	ASTM D2117
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	90.0	°C	
Drying Time	3.0	hr	
Suggested Max Moisture	0.20	%	
Processing (Melt) Temp	260 to 280	°C	
Mold Temperature	70.0 to 100	°C	

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