

RTP 4405 FR L

Polyamide

RTP Company

Message:

Glass Fiber - Flame Retardant - Lubricated

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 30% filler by weight		
Additive	Lubricant		
Features	Lubrication		
	Flame retardancy		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.65	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.15 - 0.30	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.40	%	ASTM D570
Moisture Content	0.10	%	
Primary Additive	30	%	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	125		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	13800	MPa	ASTM D638
Tensile Strength	165	MPa	ASTM D638
Tensile Elongation (Yield)	1.0 - 2.0	%	ASTM D638
Flexural Modulus	13100	MPa	ASTM D790
Flexural Strength	221	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	110	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	640	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	274	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating (0.800 mm, ** Values per RTP Company testing.)	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	4.0	hr	
Dew Point	-40.0	°C	

Processing (Melt) Temp	310 - 343	°C
Mold Temperature	135 - 163	°C
Injection Pressure	68.9 - 103	MPa

Injection instructions

Desiccant Type Dryer Required.

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Recommended distributors for this material

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