Adiprene® LF 1950A

Polyurethane (Polyester, TDI)

Chemtura

Message:

ADIPRENE LF 1950A is a TDI-terminated polyester prepolymer having very low free TDI content. This prepolymer also has low viscosity, which allows it to be processed at reduced temperature for better heat stability and longer pot life. It yields a high performance, 95 Shore A hardness elastomer when cured with 4,4'-methylene-bis-(o-chloroaniline), commonly called MBCA. Features of ADIPRENE LF 1950A include: Low Free TDI Content Low Viscosity Long Pot Life with Short Demold Time High Tear and Tensile Strength

General Information				
Features	Good Abrasion Resistance			
	Good Tear Strength			
	High Tensile Strength			
	Low Viscosity			
Uses	Wheels			
Processing Method	Casting			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.29	g/cm³	ASTM D792	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore A)	95		ASTM D2240	
Mechanical	Nominal Value	Unit	Test Method	
Compressive Strength			ASTM D695	
5% Strain	3.31	MPa		
10% Strain	5.31	MPa		
15% Strain	7.31	MPa		
20% Strain	10.0	MPa		
25% Strain	13.4	MPa		
Films	Nominal Value	Unit	Test Method	
Trouser Tear Resistance	78.8	N/mm	ASTM D1938	
Elastomers	Nominal Value	Unit	Test Method	
Tensile Stress			ASTM D412	
100% Strain	14.5	MPa		
200% Strain	18.6	MPa		
300% Strain	28.3	MPa		
Tensile Strength	50.3	MPa	ASTM D412	
Tensile Elongation (Break)	460	%	ASTM D412	
Tear Strength				

1	120		
	130	kN/m	ASTM D624
Split	32	kN/m	ASTM D470
Compression Set (70°C, 22 hr)	33	%	ASTM D395B
Bayshore Resilience	27	%	ASTM D2632
Thermoset	Nominal Value	Unit	
Pot Life	3.0 to 5.0	min	
Demold Time	15 to 25	min	
Uncured Properties	Nominal Value	Unit	
Curing Time (100°C)	16	hr	
NOTE			
1.	Die C		

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