Lutene® XL2802BK

Polyethylene

LG Chem Ltd.

Message:

Applications:

Excellent-smoothness extra clean semiconductive compound for conductor and bonded insulation shielding of high voltage power cable. Performance:

Excellent Surface Smoothness

Excellent Electrical Properties - Excellent Physical and Thermal Properties

Long-run Extrusion without Scorch

Description:

LUTENE® XL2802BK is a crosslinkable semiconductive shielding compound for conductor and bonded insulation shielding of high voltage power cables. LUTENE® XL2802BK is compatible with both copper and aluminum conductors. LUTENE® XL2802BK was specifically developed to provide a excellent-smoothness surface yielding a more perfect interface between extruded shield and the insulation. As a result, significantly improved cable performance can be expected. LUTENE® XL2802BK has stable volume resistivity charateristics at elevated temperature.

| General Information | |
|---------------------|----------------------------|
| Features | Crosslinkable |
| | Good Electrical Properties |
| | Good Surface Finish |
| | Semi Conductive |
| | |
| Uses | High Voltage Insulation |
| | Insulation Shield |
| | |
| Agency Ratings | AEIC CS7-93 |
| | AEIC CS8-00 |
| | ICEA S-66-524 |
| | ICEA S-94-649 |
| | IEC 60502 |
| | IEC 60840 |
| | |

| Physical | Nominal Value | Unit | Test Method |
|--|---------------|-------|-------------|
| Density | 1.15 | g/cm³ | ASTM D1505 |
| Environmental Stress-Cracking Resistance | > 200 | hr | ASTM D1693 |
| Moisture Content | < 500 | ppm | Karl Fisher |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Strength ¹ (Yield) | > 14.7 | MPa | ASTM D638 |
| Tensile Elongation ² (Break) | > 180 | % | ASTM D638 |
| Aging | Nominal Value | Unit | Test Method |
| Retention of Tensile Elongation ³ | > 85 | ppm | ASTM D638 |
| Retention of Tensile Strength ⁴ | > 90 | % | ASTM D638 |
| Thermal | Nominal Value | Unit | Test Method |

| Brittleness Temperature | < -50.0 | °C | ASTM D746 |
|-------------------------|---------------|---------|---------------|
| Electrical | Nominal Value | Unit | Test Method |
| Volume Resistivity | | | ICEA S-66-524 |
| 23°C | < 1.0E+2 | ohms·cm | |
| 90°C | < 3.0E+2 | ohms·cm | |
| Extrusion | Nominal Value | Unit | |
| Drying Temperature | 60.0 to 70.0 | °C | |
| Drying Time | 4.0 | hr | |
| Melt Temperature | 100 to 125 | °C | |
| NOTE | | | |
| 1. | 200 mm/min | | |
| 2. | 200 mm/min | | |
| 3. | 135°C, 168 Hr | | |
| 4. | 135°C, 168 Hr | | |

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