

Stylac™ 191F

Acrylonitrile Butadiene Styrene
Asahi Kasei Chemicals Corporation

Message:

Stylac™ 191F is an Acrylonitrile Butadiene Styrene (ABS) product. It is available in Africa & Middle East, Asia Pacific, or Europe.

Characteristics include:

- Flame Rated
- High Flow
- Impact Resistant

General Information			
UL YellowCard	E171626-225523		
Features	Good Impact Resistance		
	High Flow		
Uses	General Purpose		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.05	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	38	g/10 min	ISO 1133
Melt Volume-Flow Rate (MVR) (220°C/10.0 kg)	40.0	cm³/10min	ISO 1133
Molding Shrinkage - Flow	0.40 to 0.60	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, 2.50 mm)	95		
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	42.0	MPa	ISO 527-2/50
Flexural Modulus ¹	2050	MPa	ISO 178
Flexural Stress ²	63.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	25	kJ/m²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	74.0	°C	ISO 75-2/A
Vicat Softening Temperature	91.0	°C	ISO 306/B
RTI Elec	60.0	°C	UL 746
RTI Imp	60.0	°C	UL 746
RTI Str	60.0	°C	UL 746
Ball Pressure Test ³	85	°C	EMAC
Flammability	Nominal Value	Test Method	
Flame Rating (1.50 mm)	HB	UL 94	
NOTE			

1.	2.0 mm/min
2.	2.0 mm/min
3.	Registered Number: B-1556

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