

Sindustris ABS LHG204S

Acrylonitrile Butadiene Styrene

Sincerity Australia Pty Ltd.

Message:

Sindustris ABS LHG204S is an Acrylonitrile Butadiene Styrene (ABS) material. It is available in Asia Pacific for injection molding.

Important attributes of Sindustris ABS LHG204S are:

Chemical Resistant

High Flow

Typical application of Sindustris ABS LHG204S: Electrical/Electronic Applications

General Information			
Features	Good Chemical Resistance		
	High Flow		
Uses	Electrical/Electronic Applications		
UL File Number	E306922		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.05	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	43	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.20 mm)	0.40 to 0.70	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	107		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield, 3.20 mm)	46.1	MPa	ASTM D638
Tensile Elongation ² (Break, 3.20 mm)	30	%	ASTM D638
Flexural Modulus ³ (3.20 mm)	2550	MPa	ASTM D790
Flexural Strength ⁴ (3.20 mm)	75.5	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
23°C, 3.20 mm	200	J/m	
23°C, 6.40 mm	200	J/m	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed, 6.40 mm)	86.0	°C	ASTM D648
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	2.0 to 4.0	hr	
Suggested Max Moisture	0.010	%	
Rear Temperature	180 to 200	°C	
Middle Temperature	190 to 210	°C	

Front Temperature	200 to 220	°C
Nozzle Temperature	200 to 230	°C
Processing (Melt) Temp	210 to 240	°C
Mold Temperature	40.0 to 70.0	°C
Back Pressure	29.4 to 58.8	MPa
Screw Speed	30 to 60	rpm

NOTE

- | | |
|----|-----------|
| 1. | 50 mm/min |
| 2. | 50 mm/min |
| 3. | 15 mm/min |
| 4. | 15 mm/min |

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