

Durethan® BKV 115 H3.0 DUS008 000000

Polyamide 6
LANXESS GmbH

Message:
PA 6, 15% glass fibers, injection molding, improved impact strength, heat-aging stabilized

General Information				
Filler / Reinforcement		Glass fiber reinforced material, 15% filler by weight		
Additive		heat stabilizer		
Features		Impact resistance, good		
		Good heat aging resistance		
Processing Method		Injection molding		
Physical	Dry	Conditioned	Unit	Test Method
Density (23°C)	1.23	--	g/cm ³	ISO 1183
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus (23°C)	5600	2800	MPa	ISO 527-2/1
Tensile Stress (Break, 23°C)	115	65.0	MPa	ISO 527-2/5
Tensile Strain (Break, 23°C)	4.0	12	%	ISO 527-2/5
Flexural Modulus ¹ (23°C)	4900	2500	MPa	ISO 178/A
Flexural Stress ²				
3.5% strain	165	70.0	MPa	ISO 178/A
23°C	185	95.0	MPa	ISO 178
Flexural Strain at Flexural Strength ³ (23°C)	5.0	8.0	%	
ISO Shortname	PA 6-HI, GHR, 14-060, GF15	--		ISO 1874
Residual Moisture Content	0.030 - 0.12		%	Karl Fisher
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-30°C	10	--	kJ/m ²	ISO 179/1eA
23°C	< 10	--	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	50	--	kJ/m ²	ISO 179/1eU
23°C	65	80	kJ/m ²	ISO 179/1eU
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, not annealed	215	--	°C	ISO 75-2/B
1.8 MPa, not annealed	195	--	°C	ISO 75-2/A

Melting Temperature ⁴	220	--	°C	ISO 11357-3
Injection	Dry	Unit	Test Method	
Drying Temperature - Dry Air Dryer	80.0		°C	
Drying Time - Dry Air Dryer	2.0 - 6.0		hr	
Processing (Melt) Temp	260 - 290		°C	
Mold Temperature	80.0 - 100		°C	

NOTE

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|----|-----------------------------|
| 1. | 2.0 mm/min |
| 2. | 2.0 mm/min |
| 3. | Pull Rate: 2 mm/min; 50% RH |
| 4. | 10°C/min |

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