

Durez® 33830

Phenolic

Sumitomo Bakelite North America, Inc.

Message:

Durez 33830 is a novolak phenolic resin in flake form.

Durez 33830 is recommended for use in sand coating applications for foundry cores.

This resin system has an extremely fast cure with the addition of hexamethylenetetramine.

Contains a wax for easy mold release.

Low free phenol content.

General Information			
Additive	Wax		
Features	Fast Cure		
	Good Mold Release		
Uses	Coating Applications		
Forms	Flakes		
Physical	Nominal Value	Unit	Test Method
Thickness - Flake	1.27	mm	Internal Method
Free Phenol	< 1.0	%	Internal Method
Screen Mesh ¹	1.0	%	Internal Method
Thermoset	Nominal Value	Unit	Test Method
Thermoset Mix Viscosity ² (150°C)	1200	cP	Internal Method
NOTE			
1.	200 Mesh		
2.	Molten		

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Recommended distributors for this material

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