

Hapflex™ 781-5

Thermoplastic

Hapco Inc.

Message:

HAPFLEX 700 & 800 products are a series of low hazard, colorless, high strength, elastomers available in Shore hardnesses from 65A to 72D. HAPFLEX 700 & 800 products exhibit high tensile strength, high tear strength, and excellent elongation. All HAPFLEX 700 & 800 products cure at room temperature and can be accelerated with heat.

Another key attribute of the 700 & 800 SERIES is that the base color of all components is colorless. For user convenience, HAPCO has designed this series in 2 speeds so the user can "customize" production rates and cure times. The fast and regular versions can be blended to user customize the gel time and cure time.

HAPFLEX 700 & 800 SERIES can be used for mechanical, electrical, and mechanical/electrical applications. In addition, HAPFLEX 700 & 800 products show superior water immersion properties and superior adhesion when used in combination with Hapco's one part PRIMER 200.

General Information			
Features	Electrically Insulating		
	Good Adhesion		
	Good Tear Strength		
	High Elongation		
	High Strength		
	High Tensile Strength		
	Low to No Water Absorption		
Appearance	Clear/Transparent		
Forms	Liquid		
Processing Method	Blow Molding		
	Casting		
	Rotational Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.01	g/cm ³	ASTM D4669
Molding Shrinkage - Flow	0.20 to 0.40	%	ASTM D2566
Weight - per cubic inch	17	g	
Gel Time ¹ (25°C)	5.0	min	ASTM D2971
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	80		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	14.8	MPa	ASTM D638
Tensile Elongation (Break)	520	%	ASTM D638
Elastomers	Nominal Value	Unit	Test Method
Tear Strength ²	45.5	kN/m	ASTM D624
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	No Break		ASTM D256

Unnotched Izod Impact	No Break		ASTM D256
Thermoset	Nominal Value	Unit	Test Method
Thermoset Components			
Part A	Mix Ratio by Weight: 100, Mix Ratio by Volume: 100		
Part B	Mix Ratio by Weight: 25, Mix Ratio by Volume: 25		
Thermoset Mix Viscosity (25°C)	3000	cP	ASTM D4878
Demold Time (21°C)	120 to 240	min	Internal Method
NOTE			
1.	100 g		
2.	Die C		

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