Kaneka MUH L9401

Acrylonitrile Butadiene Styrene

Kaneka Corporation

Message:

Kaneka MUH L9401 is an Acrylonitrile Butadiene Styrene (ABS) material. It is available in North America for injection molding. Important attributes of Kaneka MUH L9401 are:

Good Processability

Heat Resistant

High Flow

Impact Resistant

Typical applications include:

Automotive

Electrical/Electronic Applications

General Information				
Features	Good Impact Resistance			
	Good Moldability			
	High Flow			
	High Heat Resistance			
Uses	Automotive Applications			
	Electrical/Electronic Applications			
Forms	Pellets			
Processing Method	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.05	g/cm³	ASTM D792	
Molding Shrinkage - Flow	0.50 to 0.80	%	ASTM D955	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength	44.0	MPa	ASTM D638	
Tensile Elongation (Break)	15	%	ASTM D638	
Flexural Modulus	2160	MPa	ASTM D790	
Flexural Strength	66.0	MPa	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact (6.40 mm)	170	J/m	ASTM D256	
Thermal	Nominal Value	Unit	Test Method	
Deflection Temperature Under Load (1.8 MPa, Unannealed)	96.0	°C	ASTM D648	
Injection	Nominal Value	Unit		
Drying Temperature	86.0	°C		
Drying Time	3.0	hr		
Rear Temperature	230 to 250	°C		
Middle Temperature	230 to 250	°C		

Front Temperature	230 to 250	°C	
Processing (Melt) Temp	260	°C	
Mold Temperature	50.0	°C	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533 Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

