

TRIBIT® 1500G10K

Polybutylene Terephthalate

Samyang Corporation

Message:

TRIBIT® 1500G10K is a Polybutylene Terephthalate (PBT) product. It is available in Asia Pacific, Europe, or North America.

General Information			
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.49	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (250°C/5.0 kg)	32	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.20 to 1.2	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.090	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	119		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	68.6	MPa	ASTM D638
Tensile Elongation (Break)	4.0	%	ASTM D638
Flexural Modulus	3730	MPa	ASTM D790
Flexural Strength (Yield)	103	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	78	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	220	°C	
1.8 MPa, Unannealed	210	°C	
CLTE - Flow	3.0E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms · cm	ASTM D257
Dielectric Strength	21	kV/mm	ASTM D149
Dielectric Constant	3.20		ASTM D150
Dissipation Factor	0.020		ASTM D150
Arc Resistance	150	sec	ASTM D495

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