RTP EMI 2261

Polyetheretherketone

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue' The data for this material has not been recently verified. Please contact RTP Company for current information prior to specifying this grade.

General Information				
Filler / Reinforcement	Stainless steel fiber, 10% filler by weight			
Features	Electromagnetic shielding (EMI)			
	Antistatic property			
Agency Ratings	MIL B-81705C			
RoHS Compliance	Contact manufacturer			
Appearance	Black			
	Natural color			
Forms	Particle			
Processing Method	Injection molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.38	g/cm³	ASTM D792	
Molding Shrinkage - Flow (3.18 mm)	0.90 - 1.0	%	ASTM D955	
Water Absorption (23°C, 24 hr)	0.15	%	ASTM D570	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Modulus	4480	MPa	ASTM D638	
Tensile Strength	82.7	MPa	ASTM D638	
Tensile Elongation (Break)	6.0	%	ASTM D638	
Flexural Modulus	4480	MPa	ASTM D790	
Flexural Strength	138	MPa	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact (3.18 mm)	53	J/m	ASTM D256	
Unnotched Izod Impact (3.18 mm)	1100	J/m	ASTM D4812	
Electrical	Nominal Value	Unit	Test Method	
Surface Resistivity	5.0E+3	ohms	ASTM D257	
Volume Resistivity	10	ohms•cm	ASTM D257	
Additional Information				
Tensile Elongation, ASTM D638: 5-7%Vol	ume Resistivity, ASTM D257: 0.1-	10 ohm-cmSurface Resistivity, ASTM	1 D257: 1E2-1E5 ohms/sq	
Injection	Nominal Value	Unit		
Rear Temperature	357 - 427	°C		
Middle Temperature	357 - 427	°C		

Front Temperature	357 - 427	°C	
Mold Temperature	149 - 204	°C	
Injection Pressure	68.9 - 103	MPa	

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Recommended distributors for this material

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