

# RJM SN604

Polyamide 66

RJM International, Inc.

## Message:

RJM SN604 is a Polyamide 66 (Nylon 66) product. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Typical application: Additive/Masterbatch.

Characteristics include:

Flame Rated

Impact Resistant

General Information			
Features	High Impact Resistance		
Uses	Compounding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.08	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow	1.6 to 2.2	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	48.1	MPa	ASTM D638
Tensile Elongation (Break)	60	%	ASTM D638
Flexural Modulus	1620	MPa	ASTM D790
Flexural Strength	62.8	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	830	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature	65	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	120	°C	
Drying Time	3.0	hr	
Processing (Melt) Temp	260 to 290	°C	
Mold Temperature	60.0	°C	

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## Recommended distributors for this material

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