

RTP 141 HI HF

Polypropylene Copolymer

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Calcium carbonate filler, 20% filler by weight		
Additive	Impact modifier		
Features	Impact modification		
	High liquidity		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.05	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	1.4	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.020	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	88		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2340	MPa	ASTM D638
Tensile Strength	23.4	MPa	ASTM D638
Tensile Elongation (Break)	10	%	ASTM D638
Flexural Modulus	2070	MPa	ASTM D790
Flexural Strength	41.4	MPa	ASTM D790
Compressive Strength	27.6	MPa	ASTM D695
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	160	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	800	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	107	°C	ASTM D648
1.8 MPa, not annealed	65.6	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method

Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm, Values per RTP Company testing.)	HB		UL 94
Additional Information			
Mold Shrinkage, Linear-Flow, ASTM D-955, 0.25in.: 20mil/in.			
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	2.0	hr	
Suggested Max Regrind	20	%	
Rear Temperature	218 - 274	°C	
Middle Temperature	218 - 274	°C	
Front Temperature	218 - 274	°C	
Mold Temperature	32.2 - 65.6	°C	
Injection Pressure	68.9 - 103	MPa	

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Recommended distributors for this material

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