

RTP 1027

Polybutylene Terephthalate

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.
This Series of products offers the strength, warpage control and dimensional stability to mold close tolerance parts.

General Information			
Filler / Reinforcement	Glass \Mineral Glass beads		
Features	Good dimensional stability High strength Bending resistance Good electrical performance Thermal stability, good		
Uses	Application in Automobile Field		
RoHS Compliance	Contact manufacturer		
Appearance	Rough surface polishing Black		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.62	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.90	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.070	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	117		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	6210	MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	62.1	MPa	ASTM D638
--	62.1	MPa	ASTM D638
Tensile Elongation (Break)	2.5	%	ASTM D638
Flexural Modulus	4830	MPa	ASTM D790
Flexural Strength			ASTM D790
--	103	MPa	ASTM D790

Yield	103	MPa	ASTM D790
Compressive Strength	75.8	MPa	ASTM D695
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	27	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	240	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	204	°C	ASTM D648
1.8 MPa, not annealed	193	°C	ASTM D648
CLTE - Flow	4.7E-5	cm/cm/°C	ASTM D696
Thermal Conductivity	0.20	W/m/K	ASTM C177
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Dielectric Strength	20	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	3.90		ASTM D150
Dissipation Factor (1 MHz)	0.013		ASTM D150
Arc Resistance (1.59 mm)	140	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm)	HB		UL 94
Additional Information			
The value listed as Flammability, UL 94, was tested in accordance with RTP test standards.Mold Shrinkage, Linear-Flow, ASTM D-955, 0.25in.: 12mil/in.			
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.030	%	
Suggested Max Regrind	20	%	
Rear Temperature	232 - 271	°C	
Middle Temperature	232 - 271	°C	
Front Temperature	232 - 271	°C	
Mold Temperature	37.8 - 121	°C	
Injection Pressure	68.9 - 103	MPa	
Back Pressure	0.172 - 0.517	MPa	
Screw Speed	60 - 90	rpm	
Clamp Tonnage	6.9 - 11	kN/cm ²	

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