

Anjaflam® 350-FRO/GF30

Polyamide 66
Almaak International GmbH

Message:

Anjaflam® 350-FRO/GF30 is a Polyamide 66 (Nylon 66) material filled with 30% glass fiber. It is available in Europe for injection molding. Important attributes of Anjaflam® 350-FRO/GF30 are:
Flame Rated
Flame Retardant

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Features	Flame Retardant		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.38	g/cm³	ISO 1183
Water Absorption			ISO 62
23°C, 24 hr	5.5	%	
Equilibrium, 23°C, 50% RH	1.7	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	10000	MPa	ISO 527-2/1
Tensile Stress (Break)	110	MPa	ISO 527-2/5
Tensile Strain (Break)	1.5	%	ISO 527-2/5
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	6.5	kJ/m²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	40	kJ/m²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	250	°C	ISO 75-2/B
1.8 MPa, Unannealed	250	°C	ISO 75-2/A
Vicat Softening Temperature	250	°C	ISO 306/B50
Melting Temperature (DSC)	260	°C	DSC
Flammability	Nominal Value		Test Method
Flame Rating (1.60 mm)	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	4.0 to 10	hr	
Suggested Max Moisture	0.10	%	
Processing (Melt) Temp	280 to 300	°C	
Mold Temperature	80.0 to 120	°C	

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Recommended distributors for this material

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