

PermaStat® 203

Polyamide 66

RTP Company

Message:

Permanently Anti-static - Glass Fiber

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 20% filler by weight		
Features	Antistatic property		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.27	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.20 - 0.40	%	ASTM D955
Moisture Content	0.20	%	
Static Decay		sec	FTMS 101C 4046.1
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	4480	MPa	ASTM D638
Tensile Strength	68.9	MPa	ASTM D638
Tensile Elongation (Yield)	3.0 - 5.0	%	ASTM D638
Flexural Modulus	3790	MPa	ASTM D790
Flexural Strength	103	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	80	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	640	J/m	ASTM D4812
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+10 - 1.0E+11	ohms	ASTM D257
Volume Resistivity	1.0E+9 - 1.0E+10	ohms · cm	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	2.0	hr	
Dew Point	-28.9	°C	
Processing (Melt) Temp	241 - 271	°C	
Mold Temperature	65.6 - 107	°C	
Injection Pressure	68.9 - 103	MPa	
Injection instructions			

Do not exceed 520 °F (270 °C) melt temperature.Desiccant Type Dryer Required.

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